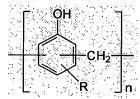
WHAT IS CLAIMED IS:

- 1. A photoresist composition for an MMN head coater comprising:
- (a) 5 to 30 wt% of a polymer resin represented by the following Chemical
- 5 Formula 1;
 - (b) 2 to 10 wt% of a diazide photoactive compound;
 - (c) 50 to 90 wt% of an organic solvent; and
 - (d) 500 to 4000 ppm of a Si-based surfactant:

Chemical Formula 1



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wherein R is C₁ to C₄ alkyl, and n is an integer of 15 to 10,000.

2. The photoresist composition according to Claim 1, wherein the polymer resin is a novolak resin having a molecular weight ranging from 2000 to 12,000.

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3. The photoresist composition according to Claim 1, wherein the organic solvent is one or more substance selected from a group consisting of propyleneglycol methyl ether acetate (PGMEA), ethyl acetate (EL), 2-methoxyethylacetate (MMP), n-butyl acetate (nBA), propyleneglycol monomethyl ether (PGME), and ethyl-3-ethoxypropionate (EEP).

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4. The photoresist composition according to Claim 1, wherein the organic solvent is a mixture of 50 to 90 wt% of propyleneglycol methyl ether acetate (PGMEA)

and 10 to 50 wt% of ethyl-3-ethoxypropionate(EEP).

5. The photoresist composition according to Claim 1, wherein the Si-based surfactant is a polyoxyalkylene dimethylpolysiloxane copolymer compound.

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- 6. The photoresist composition according to Claim 1, wherein the composition further comprise the nitrogen-containing crosslinking agent of one or more selected from a group consisting of a condensation product of urea and formaldehyde, a condensation product of melamine and formaldehyde, a methylol urea alkyl aldehyde condensate, one of a methylol urea alkylether series, and one of a methylol melamine alkylether series.
 - 7. A pattern formation method comprising:
- (a) a step of coating the photoresist composition according to Claim 1 on a substrate and drying it to prepare a photoresist film;
 - (b) a step of placing a patterned mask on the substrate and exposing the photoresist film to light; and
 - (c) a step of developing the exposed photoresist film to obtain a photoresist pattern.

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- 8. The pattern formation method according to Claim 6, wherein the photoresist composition is coated by the spray dispense method or the spin coating method.
- 9. The pattern formation method according to Claim 6, wherein the photoresist composition is coated by the slit & spin coating method.

10. A semiconductor device having a pattern formed by the method according to Claim 7.